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Canada

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D3065-3

Job Sheet 183633



Part No: D3065-3

Job Qty: 40 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 10/19/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	40 pcs		10/19/18	0.00	1.84	Waterjet 1		SC 18/10/18 68
120	QC	40 pcs		10/19/18	0.00	0.00	QC8		OCT 09 2018 68
140	Brake NC	40 pcs		10/19/18	0.02	1.88	Brake NC 1		SC 18/10/18 9-89
150	QC	40 pcs		10/19/18	0.00	0.00	QC5		38
160	HandFinish	40 pcs		10/19/18	0.00	0.82	HandFinish1		P.R. 18/10/23 38
170	QC	40 pcs		10/19/18	0.00	0.00	QC7-1		9-89
180	Packaging	40 pcs		10/19/18	0.00	0.00	Packaging3-1		11/10 9-89
190	QC21-SA	40 Ea		10/19/18	0.00	0.00	QC21		21 OCT 26 2018 9-89

Part Op 100 - 1-Cut as per Dwg Rev: B
Descriptions: 140 - Bend as per Dwg D3065
180 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	8.7120 sf (.2178 ea)	100-Waterjet	51145786

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M2024T3S.040	9	43	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	1.260inches $\pm$ 0.010	1.270 1.250		
2	Step Spacer	3.260inches $\pm$ 0.010	3.270 3.250		
3	Step Spacer	5.260inches $\pm$ 0.010	5.270 5.250		
4	Step Spacer	6.520inches $\pm$ 0.010	6.530 6.510		
5	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083		
6	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926		
7	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176		
8	Step Spacer	0.129inches $\pm$ 0.005 - 0.000	0.134 0.129		
9	Step Spacer	1.250inches $\pm$ 0.005 - 0.000	1.255 1.250		
10	Step Spacer	1.204inches $\pm$ 0.005	1.209		
11	Step Spac				

6 PM Dart.Hadley.Shannon

DART
 AEROSPACE
 Container No: S116148
 Part: D3065-3
 Job No: 183633
 Serial No/Batch: S116148
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's
 Date: 10/04/18
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 813 632-6200
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D3065-3**Job Sheet 182480****Part No:** D3065-3**Job Qty:** 40 ea**Part Name:** Step Spacer**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 8/24/18**Job Tracking No:****Due Date:** 8/27/18 10/19/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		8/27/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	40 pcs		8/27/18	0.00	1.84	Waterjet1		
120	QC	40 pcs		8/27/18	0.00	0.00	QC8		
140	Brake NC	40 pcs		8/27/18	0.02	1.88	Brake NC 1		
150	QC	40 pcs		8/27/18	0.00	0.00	QC5		
160	HandFinish	40 pcs		8/27/18	0.00	0.82	HandFinish1		
170	QC	40 pcs		8/27/18	0.00	0.00	QC7-1		
180	Packaging	40 pcs		8/27/18	0.00	0.00	Packaging3-1		
190	QC21-SA	40 Ea		8/27/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg Rev: _____

Descriptions: 140 - Bend as per Dwg D3065

180 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	8.7120 sf (.2178 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	9	80	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	1.260inches $\pm$ 0.010	1.270 1.250	1,262	
2	Step Spacer	3.260inches $\pm$ 0.010	3.270 3.250	3,261	
3	Step Spacer	5.260inches $\pm$ 0.010	5.270 5.250	5,259	
4	Step Spacer	6.520inches $\pm$ 0.010	6.530 6.510	6,518	
5	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083	2,095	
6	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926	3,940	
7	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176	4,190	
8	Step Spacer	0.129inches + 0.005 - 0.000	0.134 0.129	0,130	
9	Step Spacer	1.250inches + 0.005 - 0.000	1.255 1.250	1,250	
10	Step Spacer	1.204inches $\pm$ 0.005	1.209 1.199	1,205	
11	Step Spacer	0.040inches $\pm$ 0.010	0.050 0.030	0,040	

Plex 8/24/18 1:34 PM Dart.Gagnon.Michelle